

## Implementation of Fuzzy Technique Based on LabVIEW for Control Gas System Using USB 6009

Arvind Kumar Parwal<sup>1</sup>, Gaurav Parwal<sup>2</sup>, Alok Sharma<sup>3</sup> and Mohammad Arif Khan<sup>4</sup>

<sup>1</sup>*Department of Electrical & Electronics, CEST, Fiji National University, Fiji*

<sup>2</sup>*Dept of Computer Science, Amity School of Engineering & Technology, Amity University, Jaipur, India*

<sup>3</sup>*School of Engineering and Physics, University of South Pacific, Fiji*

<sup>4</sup>*Electrical & Electronics Dept, Krishna Institute of Engineering & Technology, Ghaziabad, India*

<sup>1</sup>*arvindparwal@gmail.com, <sup>2</sup>grv.parwal@gmail.com,  
<sup>3</sup>alokanand.l.sharma@usp.ac.fj, <sup>4</sup>arif.md27@gmail.com*

### **Abstract**

*The quality of Natural Gas Piping Systems (NGPS) must be ensured against any manufacturing defects. For this purpose, we develop a special testing machine (STM) constructed at the lab to test (NGPS). The proposed (STM)[1] function is based on testing the weak points at the pipe connections e.g. pipe bends, and intermediate connections. For more than 1500 pieces of (NGPS), crack propagation simultaneously followed up and monitored on the output screen at the critical positions of the pipelines connections. The control system utilizes the LabVIEW™ tools for various signals acquisition and monitoring also for designing the control system strategy.*

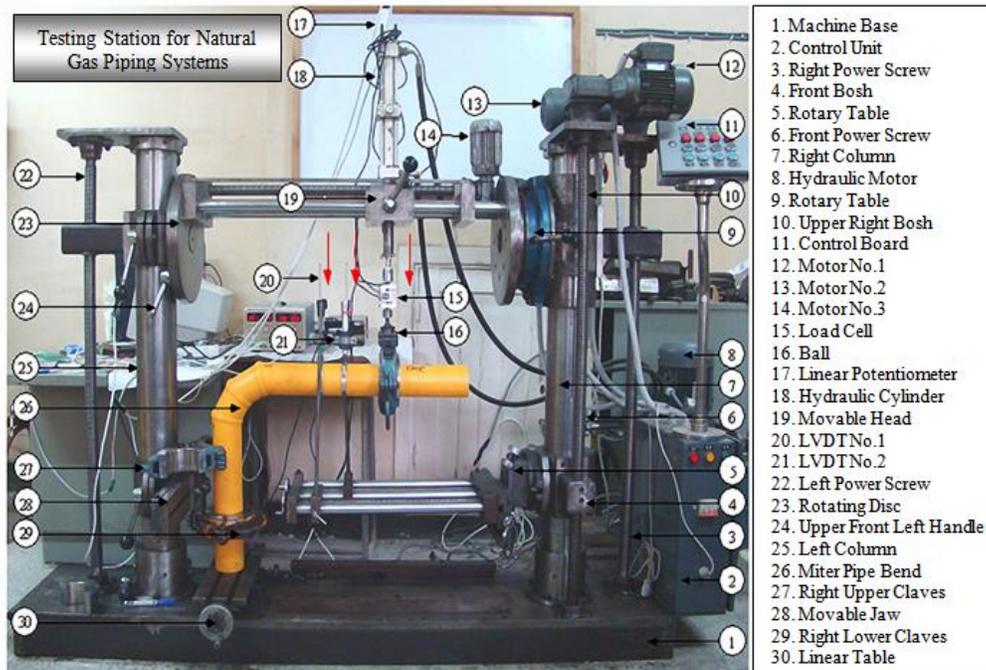
**Keywords:** *Natural Gas Piping Systems (NGPS), special testing machine (STM), LabVIEW, hydraulic power cylinder (HPC)*

### **1. Introduction**

Piping systems are like arteries and veins for power plants, oil refineries, petroleum pipelines, cities urbane plan watering and light gas systems and food industry. The natural gas transportation, and distribution pipelines convey natural gas from the source and storage tank to the utilization stations, e.g., power plants, various industrial regions. Pipe bends are considered as the most critical components in piping systems. Furthermore, pipe bends are usually built-in to reduce anchor reactions. Special testing machine (STM) [1] is a unique testing machine which, used to implement all mechanical tests mainly for Natural Gas Piping Systems (NGPS) also, for other types of flat and fracture specimens. STM can perform several tests namely; tension, compression, bending, torsion, fatigue, and combined loading (opening and closing mode) under internal pressure. The other unique feature is related to testing speeds which are about three times compared with other testing machines. The maximum testing speed and maximum span are,  $V = 6000$  [mm/min], and  $S = 950$  [mm] respectively [10].

## 2. System Design

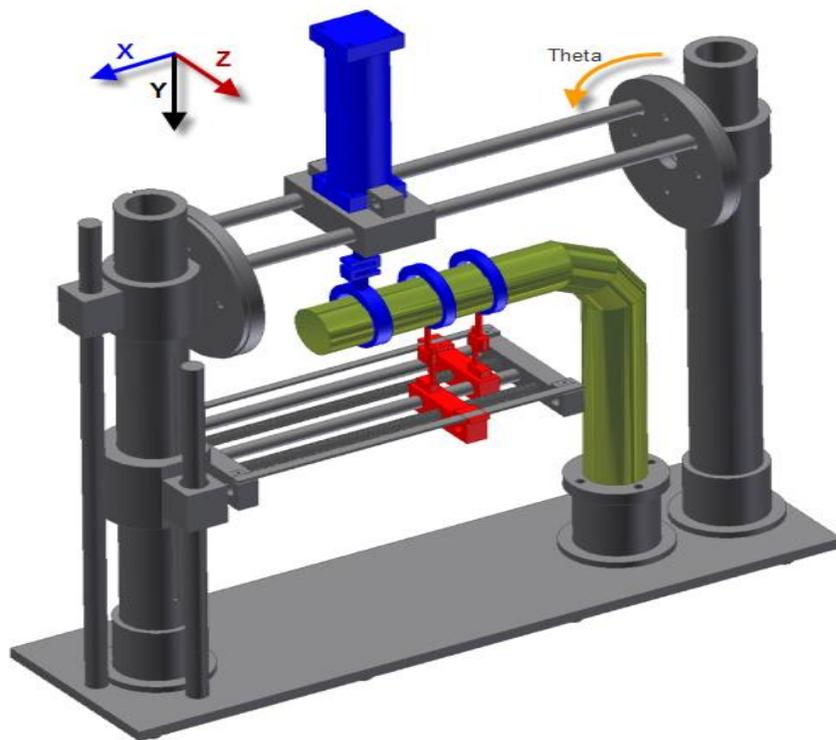
STM consists of the following parts; (i) Mainframe which contains fixing accessories for pipes, flat, and fracture specimens, (ii) Hydraulic power unit [2], (iii) Electrical power unit [3], and (iv) Automation unit as shown in Figure 1. The automation unit implements three main tasks; the first task is to control the orientation of the hydraulic power cylinder (HPC) [4-6] to change the mode of testing. For tension or compression mode the acting force must be perpendicular to the specimen surface so that HPC should be oriented vertically as shown in Figure 2.



**Figure 1. Photo of Testing Machine for Natural Gas Piping Systems (NGPS)**

The torsion test needs to rotate HPC around the X-axis ( $90^\circ$ ) to produce the torsion force (FZ). In case of fatigue test, HPC is oriented to the required loading point after that the fluctuated force acts on the specimen for several cycles. Orientation control involves three electric motors for vertical motion along Y-axis, for horizontal motion along X-axis, and for rotation around X-axis as shown in Figure 2.

The Second task is to control the hydraulic system. The hydraulic system consists of i) Hydraulic service unit including pump, filter and hydraulic safety elements. ii) Hydraulic power cylinder (HPC) which the testing force will be generate on the pipe.



**Figure 2. Three Dimensions Model for Special Testing Machine (STM)**

iii) Proportional hydraulic valve with embedded power amplifier to control the direction and the speed of the HPC. Integration of different sensors types with up normal environmental conditions requires robust data acquisition card. The DAQ is connected to the hydraulic valve power amplifier through an analog channel. The hydraulic valve receives a signal with  $\pm 10$  volt to control the speed of HCP in both directions (positive and negative Y-axis direction).

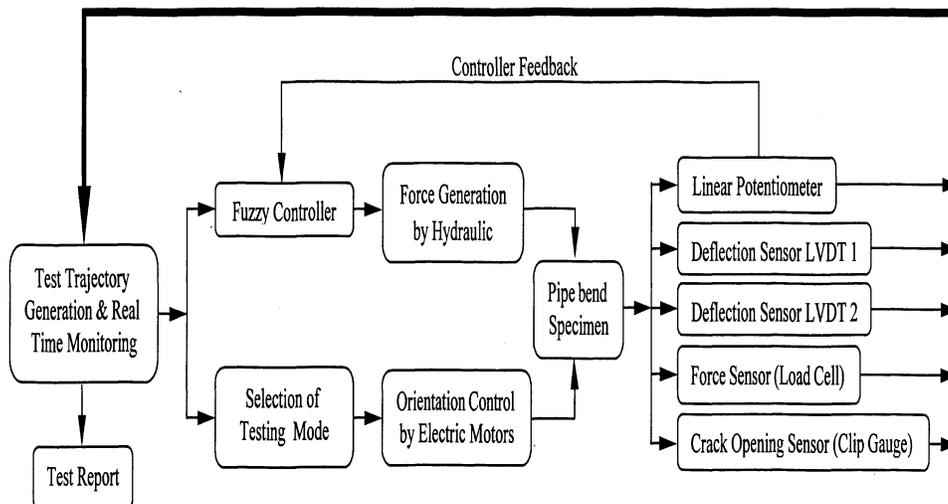
### **2.1. Fuzzy Toolkit**

The fuzzy toolkit is well suited for control applications on nonlinear or complex dynamics systems such as hydraulic positioning systems.

The dynamic behavior of the hydraulic valve is highly nonlinear along the wide range of speeds therefore; the fuzzy controller is utilized to control the hydraulic valve. Fuzzy controllers generally have many advantages over other controller's types. For example, it does not require a complex mathematical model; also it behaves a good robustness against the system disturbances from the hydraulic elements. National Instrument [7, 8] provides an excellent tool to build the fuzzy controllers. The STM automation is based on the fuzzy controller block witch included in the LabVIEW fuzzy logic toolkit. A fuzzy membership function editor allows to quantitatively defining linguistic terms for input variables with simple GUI interface. First the fuzzification process is entered by selecting the type of membership function for inputs. The inputs are the position error and rate of the position error. The output is the control voltage signal to control the hydraulic valve. Then a rule-base editor is used to define the rules of the controller output based on the linguistic input terms. The fuzzy logic toolkit is used to implement a rule-based feedback controller. Figure 3 shows the block diagram for control loop and signal monitoring loop.

## 2.2. Block Diagram

The fuzzy logic toolkit is used to implement a rule-based feedback controller. Figure 3 shows the block diagram for control loop and signal monitoring loop.



**Figure 3. Block Diagram for Control Loop and Signal Monitoring Loop**

The third task is to monitor the test signals; during the test many signals from sensors are acquired and monitored as shown in Figure 4 and Figure 5. STM sensors are Precise linear potentiometer (measuring range 600 mm with 0.01 mm resolution) to position the HPC during the test, the potentiometer signal used to control the position of HPC.

Two linear Variable Differential Transformer (LVDT) sensor (Measuring range 100 mm with 0.001 mm resolution) to measure the deflections of the straight pipe specimen at two different loading points. High accuracy load cell with capacity up to one ton (up to 150 % over nominal load) to monitor the applied force (N) from HPC on the pipe bend.

A novel sensor called “Clip Gauge” is designed especially for the machine to measure the crack opening displacement (COD) during the tests with 0.001mm accuracy. Clip gauge sensor is used only for fracture specimens, so that we customize a separate data acquisition card (NI USB 6008) to monitor this special sensor.

## 3. LabVIEW

LABVIEW (Laboratory Virtual Instrumentation Engineering Workbench) is a development environment [5] that utilizes a graphical programming language, called “G”, developed by National Instruments. It is mainly used for data acquisition, instrument control and industrial automation. The LABVIEW program contains tools for acquiring, analyzing, storing and displaying data. Programs created in LABVIEW are called virtual instruments (VIs). VIs are made up of block diagrams and front panels. Block diagrams are where the code is developed and contain all the sub VIs (or subroutines) within the program. The front panel acts like a user interface where the user can input and extract data from the VI.

### 3.1. NI USB 6009

The NI-USB [7] shown in Figure 4, is a module used for data acquisition which can be connected to PC via a USB. It has 8 analog inputs, two analog outputs and 12 digital I/O connections. The module is compatible with programming software LABVIEW. All sensors signals are a real time monitored and plotted such as a special plot for force-deflection curve to characterize the behavior of pipe bend (Elbow) during the test. The natural gas pipes are tested on the STM for characterization and simulation.



**Figure 4. National Instruments USB 6009**

Characterization involves implementing the standard tests with general loading conditions to the pipes after the manufacturing processes. On the other hand simulation involves implementing special tests with loading conditions that depends to where and how the pipe will be loaded.

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#### 3.1.1. Front Panel

Figure 5 shows the Front Panel of the control system.

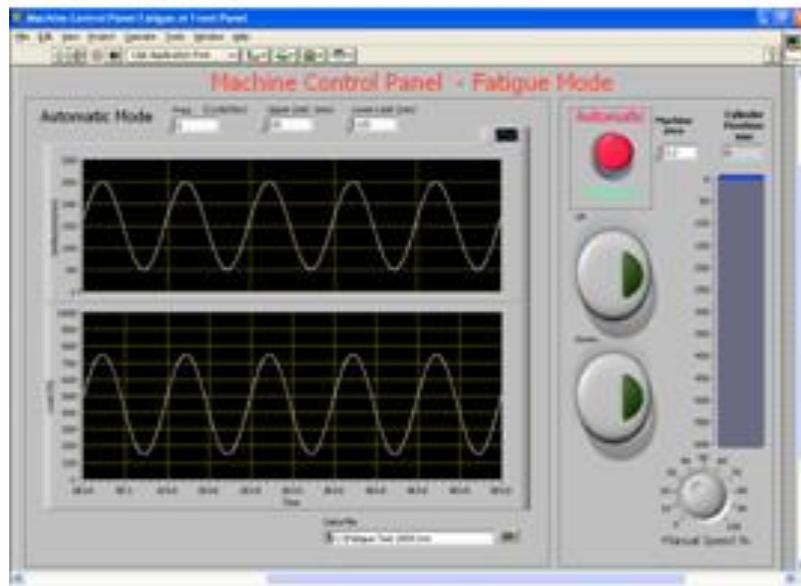


Figure 5. Front Panel for the Control System

### 3.1.2. Block Diagram

The block diagram Figure 6 (block diagram for the control system) shows the simulation in LabVIEW, a product of National Instruments.

The block diagram has programmed in loop that is include with a status control known as true and false. Here in this program we use continue if false status.

Vis has been selected from the VI palette for realization of data.

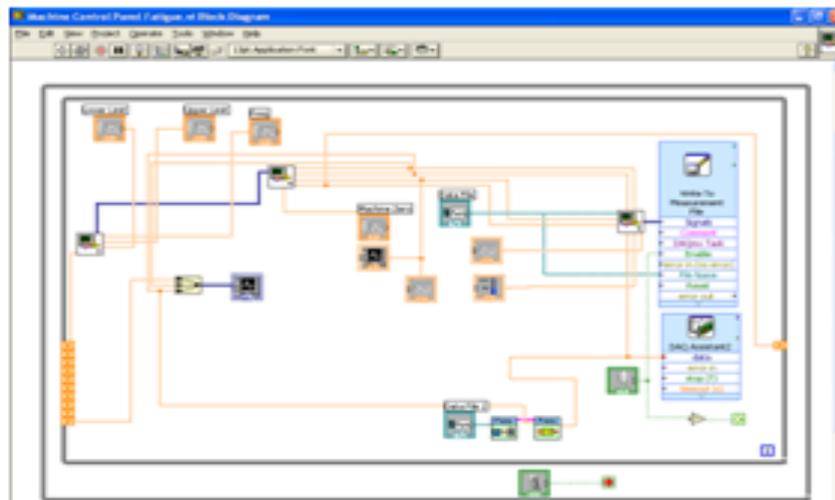
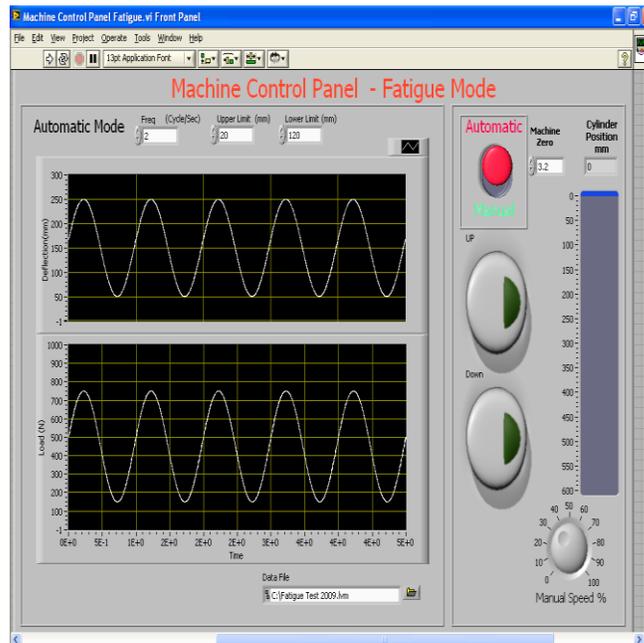


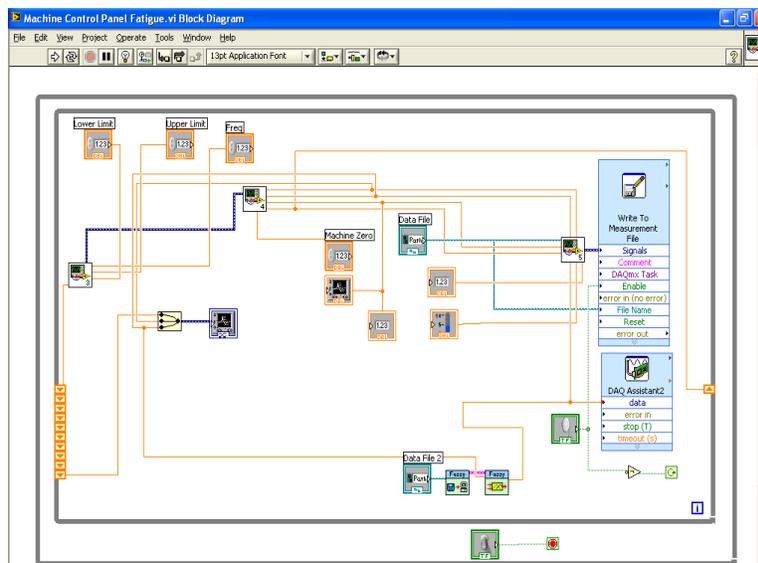
Figure 6. Block Diagram for the Control System

#### 4. Results

Above System improves the mechanical testing capabilities and production quality of Natural Gas Piping Systems (NGPS). Current testing rates are insufficient to ensure safety conditions especially for (NGPS). Also, the automation systems for current testing machines are indirectly customized for piping system inspection.



Front Panel for the Control System



Block Diagram for the Control System

## 5. Conclusions

A novel design of a special testing machine (STM) introduces testing rates three times compared with other testing machines. All tests are implemented in one machine with multifunction monitoring and flexible automation system. The quality of Natural Gas Piping Systems (NGPS) is ensured against any manufacturing defects. For this purpose, we tried to develop a special testing machine (STM) constructed at the lab to test (NGPS). The proposed (STM) function is based on testing the weak points at the pipe connections e.g. pipe bends, and intermediate connections.

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## Authors



**Arvind K Parwal**, presently working as Lecturer I with Dept of Electrical & Electronics in CEST, Fiji National University. He received his Bachelor of Technology in Electronics & Instrumentation in 2005, and received his Masters of Engineering in 2007 from Thapar University, Patiala, India. His area of interest is Virtual Instrumentation; LabVIEW based Modeling, Fuzzy & Neural Networks, Renewable Energy, Control & Automation, and Signal Processing.



**Gaurav Parwal**, received his Bachelor of Technology in 2011 from Faculty of Engineering, Punjabi University Patiala, India. Currently he is pursuing his Masters of Technology from ASET, Amity School of Technology, Jaipur, India. His area of Interest is Graphics, Signal & Image Processing & Artificial Intelligence, MATLAB Simulation & Neuro & Fuzzy MATLAB tool kits are his Major area of Interest.



**Dr. Alok Sharma** is currently working as Senior Lecturer in Electronics Engineering with University of South Pacific, Fiji. He is having vast teaching & research experience. "Alok Sharma received the BTech degree from the University of the South Pacific (USP), Suva, Fiji, in 2000 and the MEng degree, with an academic excellence award, and the PhD degree in the area of pattern recognition from Griffith University, Brisbane, Australia, in 2001 and 2006, respectively. He was with the University of Tokyo (2010-2012) as a research fellow. He is also with the Signal Processing Laboratory, Griffith University, and the University of the South Pacific. He participated in various projects carried out in conjunction with Motorola (Sydney), Auslog Pty., Ltd. (Brisbane), CRC Micro Technology (Brisbane), the French Embassy (Suva) and JSPS (Japan). His research interests include pattern recognition, computer security, human cancer classification and protein fold recognition. He reviewed several articles and is in the editorial board of several journals. He is a member of IEEE."



**Dr. Mohammad Arif Khan**, presently working as Assistant Professor with Electrical & Electronics Dept, Krishna Institute of Engineering & Technology, Ghaziabad, India. He received his PhD, MEng and BEng. degree from Aligarh Muslim University, Aligarh, India. His areas of Interest are Power system & Drives, Signal Conditioning, Dr Arif has published his book "Comparative analysis of pulse width modulation schemes for five-phase voltage source inverter", ISBN 978-3-659-27121-2, Lambert Academic Publishing (LAP), Germany, November 2012. He is Member of the editorial

committee of International Journal of Electronics Communications and Electrical Engineering (IJECEE).

(<https://sites.google.com/site/ijecejournal/editorial>) and Member of the review committee for international Journal of Power Electronics & Drives systems (JPEDS). He has provided project guidance at Masters and Bachelors level of Engineering.